

North Star 16K Ram Board

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RAM-16-DOC Revision 2 This manual was digitally remastered by Howard M. Harte, June 2003.

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If you find any errors, or can supply clearer scans of the schematics, or have the missing text for assembly step R11 on page 11, please email hharte@hartetec.com.



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#### INTRODUCTION

The North Star 16K byte RAM board (RAM-16-A) is compatible with S-100 computers. The board will operate at full speed with both 8080 and Z80 microcomputers, even with 4 MHz operation. The industry standard 16-pin 4027 RAM chip (200 nanoseconds access) is used. A parity option is available for use with the RAM-16-A. The RAM-16-A may be addressed to any 16K region beginning at any 8K boundary. The RAM-16-A has a bank switching feature which allows more than 64K bytes of RAM to be used in the computer, and also facilitates special software applications such as time-sharing.

If you have purchased the RAM-16-A as a kit, then first skim the entire manual. Be sure to carefully read the Assembly Information section before beginning assembly. If you have purchased the RAM-16-A in assembled form, you may skip the Assembly section. Regardless of whether you purchased the RAM16-A as a kit or assembled, be sure to read the Configuration section which discusses how to configure the RAM-16-A for each individual application.

# CAUTIONS

- 1. Correct this document from the errata sheets, if any before doing anything else.
- Assembly of this product from a kit is a complex, demanding project. It should not be attempted without previous kit building experience.
- 3. Do NOT insert or remove any boards from the computer when the power is on. Note that power is not completely off until the capacitors have discharged, several seconds after turning off the computer power switch.
- Do NOT insert or remove IC's from any board while the power is turned on.
- 5. Be sure that all IC's are inserted in their correct positions and with correct orientation before turning on the power. Be sure that all IC pins are correctly inserted in the socket and are not bent under the IC and are not outside the socket.
- Carefully observe the prescribed rules for handling the MOS type integrated circuits. The handling procedures are described in the Assembly Information section of this manual.

#### LIMITED WARRANTY

North Star Computers, Inc. warrants the electrical and mechanical parts and workmanship of this product to be free of defects for a period of 90 days from date of purchase. If such defects occur. North Star Computers, Inc. will repair the defect at no cost to the purchaser. This warranty does not extend to defects resulting from improper use or assembly by purchaser, nor does it cover transportation to the factory. Also, the warranty is invalid if all instructions included in the accompanying documentation are not carefully followed. Should a unit returned for warranty repair be deemed by North Star Computers, Inc. to be defective due to purchaser's action, then a repair charge not to exceed \$30 without purchaser's consent will be assessed. ANY UNIT OR PART RETURNED FOR WARRANTY REPAIR MUST BE ACCOMPANIED BY A COPY OF THE ORIGINAL SALES RECEIPT. This limited warranty is made in lieu of all other warranties, expressed or implied, and is limited to the repair or replacement of the product. No warranty, expressed or implied, is extended concerning the completeness, correctness, or suitability of the North Star equipment for any particular application. There are no warranties which extend beyond those expressly stated herein.

# OUT OF WARRANTY REPAIR

If your unit is out of warranty and you are unsuccessful at diagnosing or repairing the problem, out-of-warranty service may be arranged with a local dealer or other experienced local computer technician. Alternatively, any North Star products may be shipped PREPAID to the North Star address with a clear written description of the problem. Include as many details as possible about the problem and about your system configuration. Your unit will be returned, C.O.D., within 30 days after receipt by North Star. Out-of-warranty repair service is billed at the rate of \$25.00 per hour. If you wish to place an upper limit on the amount of time spent on your unit, mention this in the written description.

# RAM-16-A PARTS LIST

1	RAM-16-A Manual
1	RAM-16-A printed circuit board, 5" x 10"
2	20-pin IC sockets
39	16-pin IC sockets
21	14-pin IC sockets
1	14-pin DIP header
1	8-position DIP switch
1	delay line, DDU-4-7781 or STTLDM-400
1	+5 volt regulator, 7805 or 340T-5
1	+12 volt regulator, 7812 or 340T-12
1	-5 volt regulator, 79L05
1	heat sink. 6106E-14
1	heat sink, 61078-14
2	6-32x3/8" machine screws
2	#6 lock washers
2	6-32 nuts

Integrated Circuits

2	74LS00	1	74LS373
1	74LS02	1	74LS393
1	74LS08	1	7402
1	74LS13	1	74500
2	74LS14	2	74510
1	74LS30	1	74530
1	74LS74	1	74574
1	74LS75	1	745113
1	74LS123 (or 74123)	1	745138
2	74LS132	1	745175
1	74LS241	32	4027-3 (or 74393) (MOS)
3	74LS352		

# Resistors

8 1 1 1 1 8	2.2K ohm 220 ohm 330 ohm 470 ohm 10K ohm 18K ohm 22 ohm	1/4W 1/4W 1/4W 1/4W 1/4W 1/4W 1/4W	red-red-red red-red-brown orange-orange-brown yellow-violet-brown brown-black-orange brown-gray-orange red-red-black
	4.7K ohm r	esistor	network, 10-pin

# Capacitors

2	.0047uF	dipped mylar
1	ЗЗрЕ	dipped mica (may be marked "330J03"
3	47pF	ceramic disc
1	100pF	dipped mica
5	6.8uF	dipped tantalum
2	2.2uF	dipped tantalum
60	.047uF	ceramic disc

# PARITY OPTION PARTS LIST

1 2	74LS109 IC 74LS280 IC	
1	75452 IC (8-pin)	
4	4027-3 IC (MOS)	
5	16-pin IC sockets	
2	14-pin IC sockets	
1	8-pin IC socket	
1	220 ohm $1/4W$ resistor	(red-red-brown)
1	LED	

#### ASSEMBLY INFORMATION

Read completely through each section before beginning the first instruction step of that section. Perform all operations in the sequence indicated. Read each step entirely, including any notes that accompany the step, before beginning to follow the step.

### WORK AREA AND TOOLS

Start with a clean, well-lit and well-ventilated area to work. The area should be large enough to accommodate the kit, tools. parts and assembly instructions. Suggested tools are: screwdrivers, needlenose pliers, diagonal cutters, soldering iron, solder, and masking tape. A number of tests will require using a VOM (ohmmetervoltmeter) or VTVM Also highly desirable, but not necessary, are an IC inserter, a screw-holding screwdriver, an oscilloscope or logic probe, and an extender card. [Note that if you do not have an oscilloscope or logic probe, waveforms can be detected by one of the procedures described in Appendix 1.]

#### SOLDERING TIPS

For best results use a 15 to 25 watt soldering iron or an iron with a temperature controlled tip (approximately 700 degrees). The tip should be no wider than the solder pads on the printed circuit board. Use only a fine gauge rosin core solder (60/40 or 63/37). Do NOT use acid core solder as this can severely damage a printed circuit board. When soldering, keep the soldering iron tip on the pad just long enough for the solder to completely flow. If the solder does not draw up the wire then more solder is required. Do not use so much solder that it overflows the pad. If a solidified joint is not shiny. it may be a cold solder joint and should be re-melted. The soldering iron tip should be cleaned frequently by wiping on a damp sponge

When you have completed assembly of a board, inspect it for unintended solder connections or "bridges", as well as unsoldered leads. After soldering, it is recommended that the rosin flux be removed from the board using flux remover, FREON or paint-thinner type solvent. This will make looking for soldering problems easier and give the board a clean, professional appearance.

### IC SOCKET INSTALLATION

Integrated circuit (IC) sockets can be installed by first inserting them into the printed circuit board, then placing another flat board over the IC sockets and finally turning over this sandwich. Be sure that each IC socket is inserted into the proper location and is oriented such that pin 1 of the socket corresponds to the pin 1 indication on the PC board layout legend. (Refer to figure 1A to identify pin 1 on an IC socket.) To solder IC sockets, first solder just two opposite corner pins for all sockets being installed. Then re-melt the corner connections while applying pressure down on the board. This will remove any gaps that may be present between the IC sockets and the PC board. Finally, solder the remaining pins of the IC sockets.

#### DIP HEADER SOLDERING

When making jumper connections on a DIP header, solder resistor or capacitor lead clippings between the leads to be connected. When more than two pins are to be connected together, bend a single wire so that it routes to each pin, and solder each pin once. Insert the header in an IC socket on a PC board to hold it during soldering. Overheating the pins with the soldering iron will melt the plastic of the header. If there are multiple jumpers on a header, make sure that no unintended connections are made by carefully routing the jumpers, or insulating each jumper with some wire insulation.

# RESISTOR AND CAPACITOR INSTALLATION

To install resistors or capacitors, first make right angle bends in the leads to fit the PC board hole spacing. (Some capacitor leads are already appropriately spaced and do not need bending). Then insert the leads as far as possible through the correct holes in the PC board and spread the leads slightly on the solder side of the board to keep the part in place. After a group of resistors or capacitors has been inserted, then solder the leads on the solder side of the board and snip off the excess leads as close to the board as possible. Use caution to avoid eye injury from flying bits of wire. Save the lead clippings for later use in making jumper connections.

#### PRINTED CIRCUIT BOARD LAYOUT

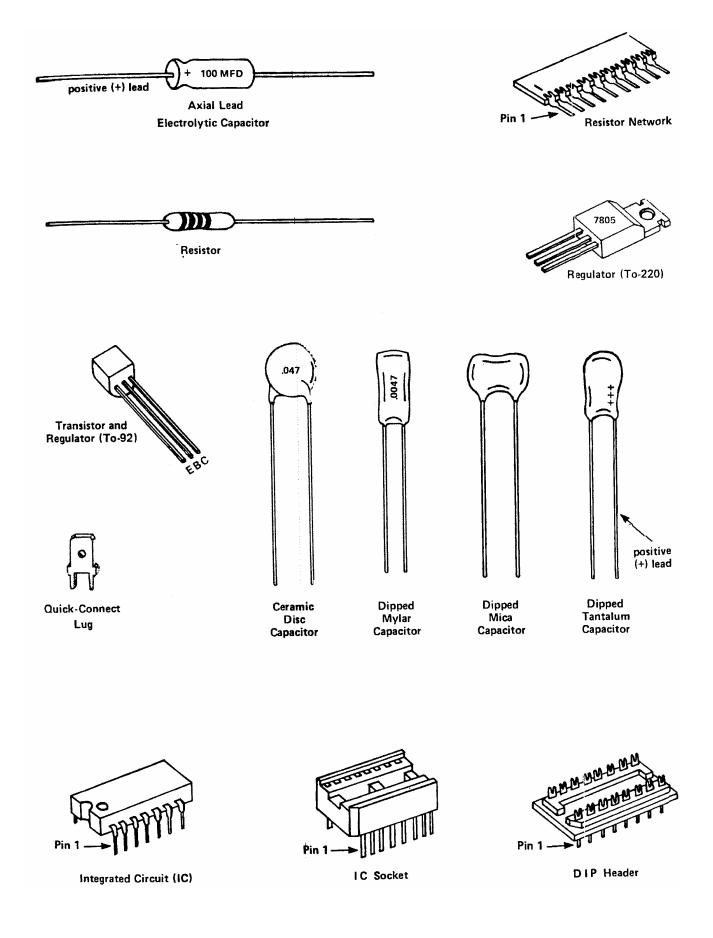
The white component layout legend is printed on the component side of a printed circuit (PC) board. All components are inserted from this side (component side) and soldered on the other side (solder side). Locations on the PC board are identified by twocharacter codes as marked on the board: a digit followed by a letter indicating the horizontal and vertical coordinates of the location. Note that in North Star kits, IC's can be found on styrene pads in positions corresponding to their intended locations on the PC board.

Pin numbering conventions for the S-100 edge pins are as follows: When viewing the component side of the board (with the pin edge facing down), pins 1 2, ... 50 range from left to right. When viewing the solder side of the board, pins 100, 99, ..., 51 range from left to right.

#### MOS INTEGRATED CIRCUIT HANDLING

Some North Star PC boards use some MOS-type ICs. These parts are identified as such in the instructions. MOS devices can be damaged by static electricity discharge, so special handling is necessary to protect them. Handle MOS devices as little as possible and avoid touching the pins. Place the conductive foam or tube which contains the MOS device onto the PC board before removing the device from the foam or tube. Also, be sure both hands are touching the foam or tube when the device is removed from the foam or tube.

Once an MOS device has been installed in a PC board, handle the board as little as possible. Of course, never insert or remove any IC while power is applied to the board, and never remove or insert a PC board while power is applied to the motherboard.



#### RAM BOARD ASSEMBLY

Before beginning assembly of the RAM board, first check that you have all the parts listed in the parts list. This manual applies to the RAM-16-A3 board revision - check the PC board marking to be sure you do not have a RAM-16-A2 board. Note that in the following instructions, "left" and "right" refer to those directions when viewing the component side of the PC board with the 100-pin connector facing down.

Using an ohmmeter, check for open circuits between the pair of solder pads for each of the following six capacitor locations: C1, C2, C3, C4, C5, and C6. If any shorts are found, locate and correct the problem or return the PC board for replacement.

Insert and solder the two 20-pin IC sockets at locations 8D and 17E on the PC board. Follow the procedure described in the Assembly Information section. He sure the sockets are installed with the correct orientation (all the IC's have pin 1 toward the top of the board.

Insert and solder the thirty-nine 16-pin sockets with correct orientation. Do not install a socket at the switch position (7A). Do not install any sockets in the positions reserved for the parity option unless you will be assembling the parity option at this time. The parity option sockets are located at positions 3A, 9A, 9B, 9C, and 9D.

R4 Insert and solder the twenty-one 14-pin sockets with correct orientation. Do not install sockets at locations 10E or 15E, unless you are assembling the parity option at this time.

Now check all the solder joints for possible solder bridges between adjacent solder pads, unsoldered connections, or cold solder joints.

R6. Insert and solder the following resistors:

Resistor	Value	size	Location	Color-code
( ) R1	2.2K	1/4W	0A	red-red-red
() R3	330	1/4W	2D	org-org-brn
() R4	2.2K	1/4W	7A	red-red-red
() R5	18K	1/4W	1A	brn-cry-org
() R6	470	1/4W	1B	yel-vio-brn
() R7	10K	1/4W	2A	Brn-blk-ora
() R8	2.2K	1/4W	7A	red-red-red
() R9	2.2K	1/4W	3D	red-red-red
() R10	330	1/4W	10E	orq-orq-brn
( ) R11	2.2K	1/4W	6A	red-red-red
( ) R13	2.2K	1/4W	5C	red-red-red

() R14	2.2K	1/4W	6C	red-red-red
() R15	2.2K	1/4W	1B	red-red-red
() R16	22	1/4W	8B	red-red-blk
() R17	22	1/4W	8B	red-red-blk
() R18	22	1/4W	8B	red-red-blk
() R19	22	1/4W	88	red-red-blk
() R20	22	1/4W	8B	red-red-blk
() R21	22	1/4W	8B	red-red-blk
() R22	22	1/4W	8B	red-red-blk
() R23	22	1/4W	8B	red-red-blk
() R24	330	1/4W	12E	org-org-brn

R7. Insert and solder the single-in-line (SIP) resistor network labeled RN1 on the layout legend at location 16E. Orient the SIP so the end marked with a "1" (sometimes this end has beveled corner) corresponds to the end marked with a dot on the layout legend.

Save the resistor P12 (220 ohm, red-red-brn) for future special DMA applications. See the Special DMA Applications section for details. Note that the other omitted resistor R2, is only installed with the parity option.

- R8. Insert and solder the 8-position DIP switch at location 7A. Orient the switch so that "ON" is to the right. The DIP switch solders directly to the board without a socket.
- R9. Install and solder the 5 volt 7805 regulator and 6106-14 heat sink (the larger of the two heat sinks) at location Q4. Neatly bend the regulator leads so they will route over the edge of the heat sink and down through the holes in the PC board without touching the heat sink or each other. Insert the regulator leads into the PC board holes and then attach the regulator and heat sink to the board with a 6-32x3/8" machine screw so that the following order results from bottom to top: machine screw head, PC board, heat sink, regulator, lock washer and nut. Before tightening the machine screw, position the heat sink regulator assembly as far as possible from the edge of the PC board. Finally, solder the regulator leads.
- R10. Install and solder the 12 volt 7812 regulator and 6107-14 heat sink at location Q3. Follow the procedure of the previous step.
- R11. Install and
- R12. Insert and solder the following tantalum capacitors, being careful to insert the + lead of each capacitor into the hole marked "+" on the layout legend. The + lead is sometimes indicated by a red dot on the capacitor. Refer to the

Assembly Information section for capacitor installation procedures.

Capacitor	Value	Location
() C1 () C2 () C3 () C4	2.2uF 2.2uF 6.8uF 6.8uF	OA OA OB OB
() C5	6.8uF	0 D
() C6	6.8uF	0 D
( ) C11	6.8uF	8A

Insert and solder the following capacitors:

Capacitor	Value	Location	Туре
() C7 () C8 () C9 () C12	.0047uF 100pF .0047uF 47pF	1C 2A 2E	dipped mylar dipped mica dipped mylar ceramic disk
() C13 () C14	47pF 47pF	12E 12E	ceramic disk ceramic disk
() CI4	4 / P <sup>1</sup>		CELAMILC UISK

R14. Insert and solder the sixty .047uF ceramic disk capacitors at the 60 locations marked on the layout legend with asterisks.

Save the remaining 33pF capacitor (C10) for special DMA applications. See the Special DMA Applications section for details.

Be sure the computer power is off and then insert the RAM-16-A board into the computer motherboard. Now turn on the power and check for the following voltages across each indicated pair of capacitor leads:

Capacitor Voltage

(	)	С5	+5V ±5읭
(	)	С3	+12V ±5%
(	)	C1	-5V ±5%

Turn off the computer power. If any of the voltages are not correct, then locate and correct the problem before proceeding.

- R17. Install the delay line module in the socket at location 5A. orient the delay line so that pin 1 (indicated by a dot or "IN") is inserted in pin 1 of the socket.
- R18. Install the 28 TTL integrated circuits (all but the memory IC's). Be careful to orient each IC so that pin 1 is

inserted into pin 1 of the socket.

Location	IC	
<pre>( ) 1A ( ) 1B ( ) 1C ( ) 1D ( ) 2A ( ) 2B ( ) 2C ( ) 2D ( ) 3D ( ) 3D ( ) 4B</pre>	74LS123 (or 74LS13 74LS132 74LS14 74S175 74LS00 74LS14 74S74 74LS08 74LS132 74LS352 7402 74S30 74LS02 74LS02 74LS352	74123)
() 7B	74S00	
() 7C () 8A	74LS00 74S10	
() 8A () 8C	74S10 74S10	
() 8D	74LS241	
() 17E	74LS373	

Carefully following the MOS device handling procedures described in the Assembly Information section, install the thirty-two 4027 memory ICs. Be careful to orient each memory IC so that pin 1 is inserted into pin 1 of the socket. Since the capacitors cause a tight fit, it is easier to insert rows B and C before rows A and D.

Inspect the PC board to see that all the IC pins are properly inserted into the socket holes. Check that no pins are bent under the IC, and that no pins are outside the socket.

R21. If you are assembling the RAM-16-A board for use with the HORIZON computer, install the three "G" jumpers at locations 2E. 5E, and 6E by soldering with a piece of resistor snipping. If you have a different computer, it is strongly recommended that bus pins 20, 61, and 70 (if not used for other purposes) be connected to ground on the motherboard so that the "G" jumpers may be used on the RAM-16-A board. If all three jumpers cannot be used, use as many as possible. Connecting these pins to around will help reduce excessive ground noise on some S-100 computers.

Configure the 14-pin DIP header for location 7D as follows:

A. Connect pin 1 to pins 2 and 3.

B. Connect pin 6 to pin 7.

This configuration of the header is for use of the RAM-16-A board with a Z80 or Z80A microprocessor in an application where bank switching is not needed. For 8080 and/or bank switching use, configure the header as described in the Configuration and Using Bank Switching sections.

If this board is to be used with a processor board which sources POC/ (bus pin 99) as an indication that the processor is being reset (e.g., North Star, Imsai, Vector Graphics, Processor Technology,) then skip this step. For use with other processors (e.g., Altair 8800), cut the trace connecting 3C pin 5 with 3C pin 4 on the solder side of the board, and add a jumper between PRESET/ (bus pin 75) and 3C pin 4 on the component side of the board.

The assembly of the RAM-16-A board (less parity option) is now complete. Proceed to the checkout section.

#### RAM BOARD CHECKOUT

The following checkout procedure should be followed for a newly assembled board. It can also be used to diagnose problems in previously operational boards.

The following, terms are used in specifying expected test results:

GND ground, 0 volts DC LOW logic zero, 0-.7 volts, normally about .3 volts HIGH logic one, 2.4-5.0 volts, normally about 3 volts +5V +5 volts from power supply AC Signal with pulses (as opposed to DC signal)

When referring to the name of a signal from the schematic drawings, if the signal is identified with a bar over its name, then the name is followed by a slash (e.g., STORE/) in the checkout instructions. When describing an AC pulse, the notation ( ${}^{t}W,P$ ) refers to a positive or negative pulse with a width of W appearing with a period of P. For example, a positive pulse with width 120 nanoseconds appearing every 25 microseconds would be described as (+120ns,25us). See Appendix 1 for details on how to detect pulse signals.

If an oscilloscope will be used to test the board, a "scope ground" may be installed by soldering a "bridge" of jumper wire between two of the three PC board holes that connect edge connector pins 50 and 100 near location 13E. Note that either of the two regulator machine screws can also be used for ground test points.

- C1. If your S-100 bus computer has a control Panel, then check out control panel operation of the RAM-16-A as described in this step. Otherwise, skip to step C2.
  - A. Set the address select switches for the region where the RAM-16-A will be used (refer to the Configuration section for details).
  - B. With the computer power off, install the RAM-16-A board into the motherboard.
  - C. Using the control panel, attempt to deposit the zero value in the first byte of each 4K address region on the board. Then examine these addresses. If the values examined are not all zero, then skip to step C3. Otherwise, continue at step C2.
- C2. If you do not already have a working computer, then skip to step C3. Otherwise, set the address select switches for an available 16K address region (see the Configuration section). Then, with the computer power off, install the RAM-16-A board into the computer motherboard. Now use a

memory test program to verify correct operation of the board. If you do not have a memory test program (such as the TM command in the North Star Monitor), then use the program listed in Appendix 2.

If the RAM-16-A does not fail the memory test after several hours of operation, then the board is operational and you may skip the remaining checkout steps. If systematic data or addressing errors are detected, then refer to the schematic drawings to diagnose and correct the problem. (The correspondence between addresses and RAM chips is given in Appendix 3.) If the RAM-16-A does not ope.rate at all, then continue with step C3.

- C3. Set the address switches labeled "2" and "3" on the DIP switch (2nd and 3rd from the top) to the "ON" position. The other six switches should be OFF. With the computer power off, install ONLY the processor board and the RAM-16-A into the computer motherboard. Turn on the power and depress and hold down the computer reset switch so that no memory requests are being made.
  - A. Check the following memory cycle request signals while the computer reset switch is depressed:

Signal

Location Description

STORE/		pin		HIGH
INSTRUCTION-FETCH/	4B	pin	11	HIGH
FETCH/	4B	pin	6	HIGH
RUNNING-REFRESH/	6C	pin	6	HIGH
DEPOSIT-CY/	4B	pin	4	HIGH

If the signals are not as listed then refer to the schematic drawings and trace backwards to locate and correct the problem.

B. WAITING-REFRESH cycles should occur approximately every 25 microseconds. In the following table, let T refer to the period of PHI 2 in your computer (e.g., 250ns with a 4MHz processor and 500ns with a 2MHz processor). Check the following signals while the computer reset switch is depressed:

Signal	Location	Description
WRF	2A pin 3	AC, (+T,25us)
WAITING-REFRESH/	1C pin 12	AC, (-T,25us)
CYCLE-START	4B pin 8	AC, (+T,25us)
Delay tap Tl	5A pin 12	AC, (+T,25us)
Delay tap T2	5A pin 4	AC, (+T,25us)
Delay tap T3	5A pin 10	AC, (+T,25us)
Delay tap T4	5A pin 6	AC, (+T,25us)

Delay tap T5	5A pin 8	AC, (+T,25us)	
CYC-END/	8C pin 6	AC, (-T-	
RAS-A/	9A pin 4	AC, (-T-40ns,25us)	
RAS-B/	9B pin 4	AC, (-T-40ns,25us)	
RAS-C/	9C pin 4	AC, (-T-40ns,25us)	
RAS-D/	9D pin 4	AC, (-T-40ns,25us)	
chip address bit 0	9A pin 5	AC, see note	
chip address bit 1	9A pin 7	AC, see note	
chip address bit 2	9A pin 6	AC, see note	
chip address bit 3	9A pin 12	AC, see note	
chip address bit 4	9A pin 11	AC, see note	
chip address bit 5	9A pin 10	AC, see note	
Note: Sometimes (+T,	25us) and sc	ometimes (+T-90ns 25us)	)

If the signals are not as listed, then refer to the schematic drawings and trace backwards to locate and correct the problem.

C4. Use the same setup as step C3. If the computer includes an auto-jump capability, then it should be set to jump to some address outside of the range 2000 hex through 5FFF hex (for example, E800 hex or 0). If the processor board has a PROM option at address 0, it should be disabled for this step. With the computer power on, depress and release the reset switch. The processor should repeatedly execute RST 7 instructions (FF hex) from address 38 hex. This should cause memory store requests to all addresses (resulting from the RST instruction stack pushes). Check the following signals:

Signal	Location	Description
INSTRUCTION-FETCH/ FETCH/ STORE/ RUNNING-REFESH/ RAS-A/ RAS-B/ RAS-C/ RAS-D/ chip write enable CAS-A/ CAS-B/ CAS-C/ CAS-D/	4B pin 6 4B pin 5 6C pin 6 9A pin 4 9B pin 4 9C pin 4 9D pin 4 9A pin 3 9A pin 15 9B pin 15 9C pin 15	AC, see note 1 AC, (-220ns twice,11T) AC, (-260ns,11T) AC, see note 2 AC, (-220ns twice,11T)
Note 1: (-100ns,11T)	with Z80A,	(-210ns,11T) with 8080.
Note 2: Sometimes (- (-225ns twic	• •	and sometimes
the signals are not	as listed, i	refer to the schematic

North Star 16K RAM Board

Ιf

This step will test the memory fetch and store operations by forcing the computer to execute alternating RST 7 and MOV A,A instructions repeatedly.

- A. Set the address select switches labeled "1" and "2" on the DIP switch (1st and 2nd from top) to the ON position. The other six switches should be OFF.
- B. With the power off, remove the 74LS373 IC from location 17E of the RAM board. (This disconnects the RAM-16-A from the DI bus.)
- C. With a piece of jumper wire, make a temporary solder connection between 17E pin 15 (DI7) and 5D pin 6 (A0) on the solder side of the RAM-16-A.
- D. If the processor board has a PROM option, it should be disabled for this step.
- E. With the power off, install ONLY the processor board and the RAM-16-A board in the computer motherboard.
- F. Turn on the computer power. The repeated executions of the RST 7 instruction should fill the entire RAM-16-A board with alternating bytes containing 3A hex and 00 (resulting from the stack pushes of the RST instruction).
- G. Check the following signals at the memory chip at location 10D:

Signal	Location	Description
Vbb DI WE/ RAS/ A0/ A2/ A1/ Vdd Vcc A5/ A4/ A3/ CS/ D0 CAS/ Vss	10D pin 1 10D pin 2 10D pin 3 10D pin 4 10D pin 5 10b pin 6 10D pin 7 10D pin 8 10D pin 9 10D pin 10 10D pin 12 10D pin 13 10D pin 14 10D pin 15 10D pin 16	+5V AC, see note 2 AC, see note 2 AC, see note 2 GND AC, see note 3

Note 1: Usually four pulses per loop (15T or 16T), two at M1 leading edges for fetches; two at M1 trailing edges

for refresh. Occasionally two more during stores.

Note 2: Signal is complicated, with many transitions per loop.

Note 3: Rises during one SM1 pulse, falls during the next, alternately. Additionally, for those stores that actually reference the chip (1/16 of the stores), the signal goes LOW during the first store and HIGH during\_ the second.

Note 4: Four pulses per loop, two fetches and two stores.

H. Check the following data output signals on the RAM-16-A. If you are using an oscilloscope, then trigger on 1D pin 11 or the upper end of R10 at 12E (SM1) on the RAM-16-A.

Signal	Location	Description
MD5	10A pin 14	AC, see note 3 above
MD4	11A pin 14	AC, see note 3 above
MD6	12A pin 14	see note 5 below
MD1	13A pin 14	AC, see note 3 above
MDO	14A pin 14	see not 5 below
MD2	15A pin 14	see note 5 below
MD3	16A pin 14	AC, see note 3 above
MD7	17A pin 14	see note 5 below

Note 5: Mostly low, high during store cycles outside of the address range of the board.

I. Replace the 74LS373 at location 17E, replace the 74LS280 at location 10E if it was removed, remove the jumper wire, and re-enable the processor board PROM option if it was disabled. Skip this section if you did not purchase a parity option (RAM-16-PAR) for your RAM-16-A board. If you are installing the parity option, first be sure the board is completely checked out without the parity option.

- P1. Insert and solder the five 16-pin IC sockets at locations 3A, 9A, 9B, 9C, and 9D, referring to the Assembly Information section for correct installation procedure. Orient the sockets so that pin 1 of each socket is inserted into the hole marked for pin 1 on the layout legend.
- P2. Insert and solder the two 14-pin sockets at locations 10E and 15E. Also, insert and solder the 8-pin socket at location 0A. Be sure that the orientation is correct.
- P3. Insert and solder the following resistor, referring to the Assembly Information section for correct resistor installation procedures.

Resistor	Value	Size	Location	Color-code
() R2	220	1/4W	0B	red-red-brn

- P4. Insert and solder the LED indicator near location 1A. The edge of the red plastic bulb of the LED near one of the two leads is either flat or notched. The LED should be oriented so that this lead is towards the left (nearest C2). For best visiblity when the board is mounted in the computer, bend the leads so that the LED lies parallel to the board, pointing towards the top of the board.
- P5. Add a jumper to the DIP header at location 70 from pin 4 to pin 8. This selects bit 6 as the parity control bit for the memory board. See the Configuration section for details.
- P6. Insert the four TTL integrated circuits. Be sure that pin 1 of each IC is inserted into pin 1 of its socket.

Location IC () 0A 75452 () 3A 74LS109 () 10E 74LS280 () 15E 74LS280

- P7. Using the MOS device handling procedures described in the Assembly Information section, install the four memory ICs in locations 9A, 9B, 9C, and 9D. Be sure that pin 1 of each memory IC is inserted into pin 1 of its socket.
- P8. Visually inspect the PC board to see that all the IC pins

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are properly inserted into the IC sockets. Check that there are no pins outside the sockets and that there are no pins bent under the ICs.

- P9. Configure the RAM board with all the address switches OFF. Install the RAM board in the computer and then turn on the power and depress and release the reset switch. The LED should NOT be lit. If it is, turn off the computer and locate the problem before proceeding.
- 10. Select an unused address region in your computer and configure the address switches on the RAM board for that region. Plug the board in and turn on the computer power. Do not execute any software which initializes the RAM board. [E.g., the HORIZON DOS will initialize all RAM in the computer. To bypass this, boot up with only 8K of the board (addressed at 2000H) turned ON, and turn on the other 8K after boot load.] Next, examine cells in the address region of the memory board using a monitor program or control panel. Eventually, you will examine a cell which powered up with a parity error. When this occurs, the LED should light. Now turn off the computer power. If the LED did not light, then locate and correct the problem before continuing.
- Pll. Power up the computer with the RAM-16-A board installed in the motherboard. Use a program such as the standard HORIZON DOS initialization to store into each byte on the board, to clear all incorrect parity bytes. Again, enable the parity detection by executing the two instructions shown in the previous step. (It is normal for the LED to turn on momentarily during this sequence: it should turn off when the arming instruction is executed.) It should not now be possible to turn on the LED by examining cells on the RAM board. If the LED does turn on, then either the memory is making errors or there is a problem with the parity option. Locate and correct the problem before continuing.

The parity option is now assembled and checked out.

#### CONFIGURATION

This section describes each of the RAM-16-A options which must be configured before use of the RAM-16-A. Note that configuration of the parity logic and bank switching logic is described in later sections.

### ADDRESS SELECTION

Address selection for the RAM-16-A is determined by the switches at location 7A. To configure the RAM-16-A for a contiguous 16K byte region of addresses beginning at an 8K boundary, two adjacent switches should be ON (right side depressed) and the other six switches should be OFF (left side depressed), according to the following table:

Address Region Switches on

0000-3FFF	1	and	2	(1st	and	2nd)
2000-5FFF	2	and	3	(2nd	and	3rd)
4000-7FFF	3	and	4	(3rd	and	4th)
6000-9FFF	4	and	5	(4th	and	5th)
8000-BFFF	5	and	6	(5th	and	6th)
A000-DFFF	6	and	7	(6th	and	7th)
C000-FFFF	7	and	8	(7th	and	8th)

Note: Certain pairs of non-adjacent 8K address regions starting on 8K boundaries can be selected if, using the following table, exactly one switch is ON from each column:

Region	Switch	Region	Switch
0000-1FFF	1 (1st)	2000-3FFF	2 (2nd)
4000-5FFF	3 (3rd)	6000-7FFF	4 (4th)
8000-9FFF	5 (5th)	A000-BFFF	6 (6th)
0000-DFFF	7 (7th)	E000-FFFF	8 (8th)

Z80 OR 8080 COMPATIBILITY

The RAM-16-A must be configured to specify whether it is being used with a Z80 or 8080 microprocessor. Connect pin 1 to pin 2 on the DIP header at location 7D if Z80 or Z80A operation is required. Do not connect pins 1 and 2 if 8080 operation is required. (Note that pin 1 should be connected to pin 3 in either case, if bank switching will not be used.)

#### SIGNAL GROUNDING

It is strongly recommended that bus pins 20, 61, and 70 be connected to ground on the computer motherboard. Some S-100 computers (e.g., the HORIZON) already do this. For each of the three bus pins that are connected to ground, connect the appropriate "G" jumper on the RAM-16-A. The "G" jumpers are located at positions 2E, 5E, and 6E.

PHANTOM MEMORY

The RAM-16-A board can be used with some area of ROM superimposed over the address region of the board. If the PH jumper (near location 4E) is installed, then a memory reference to the board will be inhibited if the backplane signal PHANTOM (motherboard pin 67) is LOW. Do not connect the PH jumper unless you intend to use this feature. PARITY ERROR ACTION

The action taken when a parity error occurs (when armed) is determined by connecting a jumper wire between "PE" (near location 3E) and one of the following labeled locations:

- PINT/ Causes an interrupt request in systems not using vectored interrupts
- NMI/ Causes a non-maskable interrupt request in Z80 computers.
- VI0/-VI7/ Connecting to one of these eight locations causes a vectored interrupt request at the corresponding priority level.

Note: The on-board LED lights whenever a parity error is detected, whether armed or not.

# PARITY ERROR ARMING

The parity error logic is disarmed at power-on and reset. The parity error logic can be armed or disarmed under program control by loading a control value into the A-register and executing an OUT OCOH instruction. Bit 0 of the control value should be 1 to arm the parity logic and 0 to disarm it. Configuration of the DIP header at location 7D will determine which bit (of bits 1-7) in the control value, if 1, will cause arming or disarming of the parity logic for the RAM-16-A. (Arming or disarming the parity error logic also resets the parity error flip-flop.)

Parity Select Bit	Header Connection
Bit 1	Pin 4 to pin 14
Bit 2	Pin 4 to pin 11
Bit 3	Pin 4 to pin 9
Bit 4	Pin 4 to pin 12
Bit 5	Pin 4 to pin 10
Bit 6	Pin 4 to pin 8 (standard)
Bit 7	Pin 4 to pin 13

Note that the standard HORIZON convention is to use bit 6 for all RAM-16-A boards in the computer. Using this convention, the following two instructions will reset then arm the parity logic for all the RAM boards:

MVI A,41H OUT OCOH

and the following two instructions will reset and disarm the

parity logic:

MVI A,40H OUT OCOH

After power-on, the memory bytes will contain random values (including the parity bit), and not all bytes will have correct parity. Before arming the parity logic, clear all bytes to correct parity by storing into all bytes of RAM. Note that the standard HORIZON DOS initialization performs this function.

#### USING BANK SWITCHING

At any time, a RAM-16-A may be in one of two "states":

- ON In this state the board will respond to memory references made to the addresses specified by the address selection switches.
- OFF In this state the board will ignore all memory references from the processor. However, all values on the board will be retained, and refresh cycles will continue.

Thus, it is possible for more than one board to share the same address region in the computer. However, for any particular address region, at most one RAM-16-A should be ON at any given moment.

Configuration of the DIP header at location 7D determines if the board powers up in the ON state (connect pin 6 to pin 7) or in the OFF state (connect pin 5 to pin 6).

The RAM-16-A can be turned on or off under program control by loading a control value into the A-register and executing an OUT OCOH instruction. Bit 0 of the control value should be 0 to turn the board ON and 1 to turn the board OFF. Configuration of the DIP header at location 7D will determine which bit (of bits 1-7) of the control value, if 1, will cause the board to be set:

Select Bit	Header Connection
Bit 1	Pin 3 to pin 14
Bit 2	Pin 3 to pin 11
Bit 3	Pin 3 to pin 9
Bit 4	Pin 3 to pin 12
Bit 5	Pin 3 to pin 10
Bit 6	Pin 3 to pin 8
Bit 7	Pin 3 to pin 13

#### THEORY OF OPERATION

The RAM-16-A consists of a 4 by 8 (4 by 9 if parity is included) array of 200ns 4K dynamic 4027 RAM chips plus additional circuitry which performs the necessary support functions. Refer to the schematic drawings while reading the following theory of operation.

### TYPES OF CYCLES

THE RAM-16-A employs three types of cycles in its operation. In each case the cycle is initiated by the CYCLE-START signal which is passed through the tapped delay module to provide the cycle timing.

- Normal memory cycles are RAS,CAS cycles, which use A5-A0 as row address bits, then All-A6 as column address bits. If the signal WE is asserted, a store cycle is performed, otherwise a fetch cycle is performed.
- Deselect cycles are CAS-only cycles, performed during normal memory cycles on all BUT the selected chips. The CAS without a preceding RAS turns off the output drivers so as not to interfere with the data from the selected chips.
- Refresh cycles are RAS-only cycles, performed by all chips on the board simultaneously. The row address comes from the 74LS393 refresh counter.

# CYCLE TIMING

The following is the nominal (disregarding gate delays) timing for a normal memory cycle with respect to CYCLE-START:

Time Event

- Ons Begin cycle, allow address and control signals to stabilize.
- 35ns Begin RAS pulse to selected chips.
- 60ns Switch address multiplexers to column inputs.
- 110ns Begin CAS pulse to all chips.
- 215ns Begin CYC-END pulse.
- 245ns Terminate RAS
- 320ns Terminate CYC-END, terminate CAS.

#### CONDITIONS LEADING TO CYCLE START

- 1. The INSTRUCTION-FETCH flip-flop is set by the leading edge of SM1. For a Z80 processor, the instruction fetch presents the tightest access time requirement (even though SM1 precedes SMEMR).
- 2. For a Z80 processor, the FETCH flip-flop is set by the leading edge of SMEMR.
- 3. For an 8080 processor, the FETCH flip-flop is set by the AND of PSYNC, PHI 1, and D7 which is an anticipation of MEMR status.
- 4. Note that it is possible to have INSTRUCTION-FETCH and FETCH set simultaneously, a condition which is redundant but harmless.
- 5. The STORE flip-flop is set by the leading edge of PWR unless blocked by SOUT. STORE causes a CYCLE-START and a WE.
- 6. A control panel deposit is detected as the AND of MWRITE and SMEMR, which causes first a DEP-RQ and then a DEPOSIT-CY. The deposit cycle is delayed if it would otherwise immediately follow a waiting refresh cycle.
- 7. The RUNNING-REFRESH flip-flop is set by the trailing edge of SM1 and provides refresh cycles when the processor is running. As long as there are 64 instructions executed in any 2ms period, this type of cycle will satisfy the refresh requirements.
- 8. Whenever 20us (approximately) elapses with no cycles of any kind, the retriggerable cne-shot RECENT goes false, allowing a WAITING-REFRESH cycle. This type of cycle therefore maintains refresh activity when the reset switch is depressed, during long wait states (control panel or North Star disk controller), or when an 8080 is halted. See the next section for more information.

NOTES ON WAITING-REFRESH

- 1. The WAITING-REFRESH flip-flop is clocked on the trailing edge of the PHI 2 clock, and is true for only one clock period.
- The refresh cycle is delayed by a DEP-REQ if a control panel deposit cycle is in progress or will start on the next clock cycle. A refresh and a deposit cycle cannot occur on the same or sequential clock cycles
- Since some of its input conditions are asynchronous to the PHI 2 clock, the setup and hold tunes of the WAITING-REFRESH flip-

flop cannot be guaranteed to be met, and there is a small but finite chance that it will go into a momentary indecisive state. For this reason, a network of a resistor, capacitor, Schmitt inverter, and Schmitt gate filter the output to avoid the chance of sending an erroneous pulse down the delay module. Since a Schottky flip-flop is used, the filter slows down the signal by 10-15ns.

- 4. Whenever the processor resumes computation following a pause, refresh cycles must be inhibited lest one collide with the first memory cycle. The RAM-16-A recognizes three such cases:
  - a. at the end of a wait state, the leading edge of PRDY or XRDY sets the WAIT-EXIT flip-flop, inhibiting refresh cycles. If this flip-flop initially comes up true, CLR will reset it.
  - b. at the end of an 8080 halt phase (the Z80 maintains SM1 activity while halted) the trailing edge of SHLTA triggers the HLT/RST-EXIT one-shot, inhibiting refresh cycles for a few microseconds.
  - c. at the end of a system reset, the trailing edge of POC or PRESET, if so jumpered, (whichever occurs last) triggers the same one-shot.

#### BOARD SELECT AND CHIP SELECT

The RAM-16-A occupies two 8K regions of a 64K byte address space. Address bits A15, A14, and A13 go to a one-of-eight decoder, the outputs of which go to eight switches. The switches are grouped by fours, with 1, 3, 5, and 7 connected together as BS-CD/ and 2, 4, 6, and 8 connected together as BS-AB/. The most common configuration would be to have two adjacent switches ON and the other six OFF. However, the two switches do not have to be adjacent, as long as one is connected to BS-AB/ and one to BS-CD/.

The board has four 4K regions corresponding to "lines" of chips labeled A, B, C, and D (one hesitates to call them "rows" or "columns" because that terminology is used to designate bit arrays within the chips). For a normal memory cycle, only one line should receive a RAS; other lines do a deselect (CAS-only) cycle. The line which is selected for a memory cycle is determined by combining BS-AB and BS-CD with address bit A12, while the RAS timing comes from the delay module. Note, however that during a refresh cycle REF-SEL causes all four lines to receive a RAS but not a CAS.

Memory cycles to all four lines on the board are inhibited if OCCLUDE is true (see Bank Switching below), as none of the outputs of the decoder can go low. Similarly, if the PH jumper is installed, all memory cycles are inhibited whenever the backplane signal PHANTOM (pin 67) is low. PHANTOM is used in some systems to superimpose a ROM over areas normally occupied by RAM.

# BANK SWITCHING

Provision is made for a system with more than 64K bytes of memory by allowing more than one board to occupy a given address region, as long as only one board responds to any memory reference. This is accomplished by the flip-flop OCCLUDE which, if set, makes the entire board "invisible" to the processor.

The OCCLUDE flip-flop may be set or reset by an OUT instruction to port CO hex. The port number is hardwired and may only be changed by rearranging the address inputs to the board. Data bit O goes to the D input of this flip-flop. The clock to the flipflop may be gated by any of the other seven data bits (selection made by jumper). Thus, we have a theoretical maximum of seven "banks" of 64K, or 28 boards.

The CLR signal can initialize OCCLUDE either ON or OFF.

#### PARITY

The PARITY-ARM flip-flop is programmed in the same manner as OCCLUDE: its D input comes from data bit 0 and its clock can be gated via a jumper by any of the other seven data bits. The same Pulse that clocks PARITY-ARM on its trailing edge clears the PARITY-ERROR flip-flop.

PARITY-ERROR is set during a memory fetch cycle if a byte with even parity is read and, via a driver, lights the on-board LED. The AND of PARITY-ARM and PARITY-ERROR goes to another driver, the output of which the user may wire to one of the eight vectored interrupts, to PINT, or to NMI.

The CLR signal initializes the PARITY-ERROR and PARITY-ARM flip-flops off.

#### SPECIAL DMA APPLICATIONS

This section describes modifications for the RAM-16-A which may be necessary for use with such DMA devices as the Cromemco DAZZLER<sup>TM</sup>. These modifications are only needed if the RAM-16-A is being used with a Z80 or Z80A processor board. (To use the RAM-16-A with a special DMA device in an 8080-based system, it is necessary only to install a resistor as described in step D1 below.)

- D1. If the DMA device is simulating an 8080 memory cycle, D07 must be true during PSYNC. If the device does not drive D07, a pull-up resistor (say, 1K) to Vcc will suffice. A logical place to add this resistor would be at the DMA controller.
- D2. Install resistor R12 (220 ohm, red-red-brn) at location 5E and capacitor C10 (33pF dipped mica) at location 5E. This R-C circuit acts as a delay for the CC-DBSL/ signal.
- D3. Add an unused inverter to the circuit by connecting a jumper wire between the location labeled PHLDA (location 7E) to 2C pin 11 and another jumper wire from 2C pin 10 to 2D pin 12. Now cut the trace from 2C pin 12 to 2C pin 10.
- D4. Add a second inverter to the circuit by connecting a jumper wire from the location labeled CC-DSBL/ (location 4E) to 7C Pins 4 and 5 and another jumper wire from 7C pin 6 to 7D pin 1. Also, cut the trace on the solder side of the PC board between 7D pin 1 and 7C pin 7. This allows memory cycles to start on the condition:

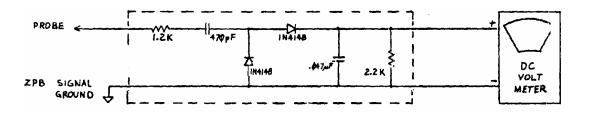
PSYNC AND PHI 1 AND CC-DSBL/

- D5. On the header at location 7D, be sure the jumper from pin 1 to pin 2 is installed, as it should be for Z80 operation.
- D6. Mark the changes on the schematic drawings.

#### APPENDIX 1. PULSE SIGNAL DETECTION

Some steps in the checkout procedure will require test equipment capable of distinguishing a signal containing pulses from a DC signal. Any one of the following will suffice.

- 1. Use of an oscilloscope is best since the shape and frequency of the pulses can also be determined.
- 2. Use a logic probe that detects pulses.
- 3. If the RAM-16-A is being assembled for use with a HORIZON, then use a counter on the motherboard to divide the frequencies down to the audio range and then play the result through a hi-fi amplifier. To do this, remove the 74LS161 at location 7D on the motherboard. Then attach the test probe wire to jumper 2D pin 16 (this is the input to the divider). Next, take the output of the divider at jumper 10A pin 11 and connect to the AUX input of the audio amplifier. Finally, connect the AUX input ground on the audio amplifier to signal ground on the motherboard. This arrangement will divide high frequency signals by 4096 and thus put the resulting signal in the audible range. Thus a 4 MHz signal will be heard as a tone one octave higher than a 2MHz signal.
- 4. Construct the "probe" shown in figure 1C on a piece of cardboard or perf-board. This probe converts high frequency signals to DC signals. The voltage of the resulting DG signal will be proportional to the duty factor of the tested wave form.



EIGURE IC: A.C. SIGNAL DETECTOR

# APPENDIX 2: MEMORY TEST PROGRAM

0000		
	*SUBROUTINE TO TEST	4K BLOCK OF RAM
0000		ON 256-BYTE BLOCK BOUNDARY)
0000	*	
	*ENTER WITH BLOCK A	DDRESS IN DE (MUST 13E 4K BOUNDARY)
0000	*	
	*NOTE THAT ERROR AC'	TION ROUTINE MUST BE SUPPLIED
0000	*	
	TB LXI B.PATTERN	LOAD B,C WITH PATTERN TABLE PTR
0003 60		LOAD H WITH MSB OF PTR
0004 69	PASS MOV L.C	LOAD L WITH LSB OF PTR
	* BEGIN WRITE FORWA	
		LOAD A WITH NEXT BYTE OF PATTERN
0006 12		WRITE IT TO RAM UNDER TEST
	INR L	
		SKIP IF NOT AT END OF PATTERN
		RESET PATTERN TABLE PTR
000E 1C	WFI INR E	STEP RAM PTR
000F C20500	JNZ WFL	LOOP IF NOT AT 256 BOUNDARY
	INR D	
	MOV A,D	
0014 E60F	ANI 17Q	DONE FILLING 4K?
0016 C20500	JNZ WFL	LOOP IF NOT AT 4K BOUNDARY
0019 7A	MOV A,D	RESET 4K RAM PTR TO BEGINNING
001A D610	SUI 200	w w w w w
001C 57	MOV D,Ã	RESET 4K RAM PTR TO BEGINNING
	MOV L,C	
	* BEGIN READ FORWAR	
001E 46	RFL MOV B,M	GET PATTERN VALUE
	LDAX D	
		CMP BYTE WITH PATTERN
	CNZ ERROR	
	INR L	STEP PATTERN PTR
		SKIP IF NOT AT END OF PATTERN
		RESET PATTERN TABLE PTR
	RFI INR E	
002C C21E00	JNZ RFL	LOOP IF NOT AT 256 BOUNARY
002F 14	INR D	STEP MSB OF PTR
0030 7A	MOV A,D	TEST MSB OF PTR
0031 E60F	ANI 17Q	DONE WITH 4K REGION?
0033 C21E00	JNZ RFL	LOOP IF NOT AT 4K BOUNDARY
0036	* END OF READ LOOP	
0036	*	

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0036 0036 0036 0036		ED A READ AND WRITE PASS RDS TO CATCH ADDRESSING ERRORS
0036 0036 69 0037 18 0038 7E 0039 12 003A 2C 003B C24100 003E 21ED00 0041 7A 0042 E60F 0044 B3 0045 C23700 0048 7A 0049 C610 004B 57 004C 69 004D 1B 004E 46 004F 1A	* MOV L,C WBL DCX D MOV A,M STAX D INR L STEP PAT JNZ WBI LXI H,PATTERN WBI MOV A,D ANI 17Q ORA E JNZ WBL MOV A,D ADI 20Q MOV D,A MOV L,C RBL DCX D MOV B,M LDAX D	DECR RAM PTR BEGIN BACKWARDS WRITE LOAD NEXT BYTE OF PATTERN WRITE IT TO RAM TERN PTR SKIP IF NOT AT END OF TABLE RESET PATTERN PTR GET MSB OF PTR END OF 4K BOUNDARY? """"""""""""""""""""""""""""""""""""
0050 B8 0051 C46700 0054 2C 0055 C25B00 0058 21ED00 005B 7A 005C E60F 005E B3 005F C24D00 0062 0C 0063 C20400 0066 C9 0067	CMP B CNZ ERROR INR L JNZ RBI LXI H,PATTERN RBI MOV A,D ANI 17Q ORA E JNZ RBL INR C JNZ PASS RET	

0067	*
0067	*ERROR ROUTINE (NOT SUPPLIED)
0067	* ON ENTRY, REGISTERS CONTAIN:
0067	*
0067	* A VALUE FOUND IN RAM
0067	* B VALUE SHOULD HAVE BEEN FOUND
0067	* C PASS NUMBER
0067	* DE BAD BYTE ADDRESS
0067	* HL ADDRESS OF PATTERN
0067	ERROR DS 2060 PUT ERROR SUBROUTINE HERE
0067 00ED	ERROR D5 2000 FOI ERROR SUBROUTINE HERE
00ED	* ADD YOUR ERROR ROUTINE HERE
00ED	*
00ED	
OOED	*PATTERN TABLE
00ED	
00ED 00	PATTERN DB 0
00EE 01	DB 1
00EF 02	DB 2
00F0 04	DB 4
00F1 08	DB 10Q
00F2 10	DB 20Q
00F3 20	DB 40Q
00F4 40	DB 100Q
00F5 80	DB 200Q
00F6 AA	DB 252Q
00F7 7F	DB 177Q
00F8 BF	DB 277Q
00F9 DF	DS 337Q
00FA EF	DB 357Q
00FB F7	DB 367Q
00FC FB	DB 373Q
00FD FD	DB 375Q
OOFE FE	DB 376Q
OOFF FF	DB 3770 MUST BE END OF 256-BYTE BLOCK
	DE STIQ MOST BE END OF 250-BITE BLOCK

#### APPENDIX 3: ORGANIZATION OF RAM CHIP ARRAY

The organization of RAM chips on the PC board layout is as follows:

The row 10A-17A (9A-17A if the parity option is included) responds to the 4K area of addresses within the 16K region selected by the address select switches with first hex digit of 3, 7, B, or F. For example, if the RAM board select switches "2" and "3" are ON, then this row responds to addresses in the range of 3000-3FFF hex.

The row 10B-17B responds to the 4K area of the 16K address region with first hex digit of 2, 6, A, or E.

The row 10C-17C responds to the 4K area of the 16K address region with first hex digit of 1, 5, 9, or D.

The bottom row, 10D-17D responds to the 4K area of the 16K address region with first hex digit of 0, 4, 8, or C.

The columns of RAM chips each correspond to a different bit of each addressed byte:

The column 9A-9D contains the parity bit (if the parity option is included). The column 10A-10D contains bit 5 (the 20 hex bit). The column 11A-11D contains bit 4 (the 10 hex bit). The column 12A-12D contains bit 6 (the 40 hex bit). The column 13A-13D contains bit 1 (the 02 hex bit). The column 14A-14D contains bit 1 (the 01 hex bit). The column 15A-15D contains bit 2 (the 04 hex bit). The column 16A-16D contains bit 3 (the 08 hex bit). The column 17A-17D contains bit 7 (the 80 hex bit).

